

Bisley

Environmental Policy

About Bisley

Bisley conducts its business from its manufacturing site at Newport in South Wales, Bagshot in Surrey, Clifton Street in London and the main showroom located in Dallington Street, London. Bisley is a UK manufacturer of a wide range of steel storage products predominantly for the business workplace, with ranges designed for those working from home for both the UK and international markets. Bisley also manufactures industrial storage products designed for use in heavy engineering environments for both commercial and private sectors.

Our Philosophy

The Bisley philosophy is to continuously re-invest in major capital projects with the objective of providing manufacturing excellence. In the past 20 years, Bisley has invested over £80m. The production and distribution facilities, totalling 52,000m², deliver a combined output of 15,000 finished steel storage cabinets per week.

Bisley employs the most advanced manufacturing processes from in-house tool-making and computer aided design (CAD) through to precision folding, robotic welding, CNC drilling, and laser cutting and automated plants for powder paint application. This philosophy has enabled the Bisley Group to become Europe's largest manufacturer of steel and wood based storage products for the office and industrial environments.

Our Vision

To understand our customer needs and to ensure the continued success of the company through reinvestment in order to create a centre of Lean manufacturing excellence, together with long-term secure employment for all our employees.

Scope of Environmental Policy

Bisley is committed to the continuous improvement of our environmental performance and pollution prevention. It is our policy to regularly review our environmental objectives and communicate them to our employees.

Environmental Management System

This Policy forms a small part of our overall environmental management system. The Environmental Manual forms part of the Integrated Policy Manual which comprises our formal procedures in respect of:

- **ISO9001:2015**
Quality Management Systems
- **ISO14001: 2015**
Environment Management Systems
- **BS OHSAS 18001:2007**
Occupational Health and Safety Management Systems

It is supported by a comprehensive structure consisting of clearly defined and linked processes, supported by defined procedures. This complies fully with the requirements of ISO 14001:2015. The scope of our Environmental Management Systems covers the processes for design, manufacture, supply and installation of steel office storage, specialist loose and fitted panel products and desking systems.

Our Environmental Objectives and Targets

Our objectives and targets focus on:

1. Conserving energy and reducing stack emissions.
2. Reducing waste from production, delivery and installation processes.
3. Recycling waste and other products, wherever possible.
4. Raising suppliers' awareness of the environmental impact throughout the supply chain.

ENVIRONMENTAL POLICY

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BISLEY

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5. Minimising nuisance and disturbance to our neighbours whether from manufacturing or other operational site.

Bisley will comply with the minimum relevant environmental legislation and will work towards stringent controls that exceed this minimum in anticipation of the future introduction of more rigorous legal requirements.

This policy is understood by our employees and is available for viewing in the Reception areas of our premises at Newport, through inductions, training and on our website at www.bisley.com.

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Signed:

RICHARD COSTIN
Chief Executive

Date: 23rd September 2021